

Servo Hybrid Press Brake		B-SERIES BASE (Stroke: 260 mm)			C-SERIES BASE (Stroke: 310 mm)				
General Features	Unit	HB135	HB175	HB220	HC100	HC135	HC175	HC220	HC270
Bending Force	Ton	135	175	220	100	135	175	220	270
Bending Length	mm	3100	3100	3100	3100	3100	3100	3100	3100
Distance between columns	mm	2600	2600	2600	2600	2600	2600	2600	2600
Stroke	mm	260	260	260	310	310	310	310	310
Throat	mm	410	410	410	410	410	410	410	410
Daylight	mm	465	465	465	515	515	515	515	535
Speed									
Ram closing speed	mm/s	250	250	250	250	250	250	250	250
Bending Speed	mm/s CE Norm	10	10	10	10	10	10	10	10
Return Speed	mm/s	250	250	250	250	250	250	250	250
Dimensions									
Length	mm	4690	4700	4720	4670	5150	5150	5180	5200
Width	mm	2340	2430	2430	2230	2650	2650	2650	2650
Height	mm	2980	2990	3000	3000	3000	3150	3150	3150
Table Height	mm	940	955	955	905	935	935	940	950
Backgauge									
Backgauge stroke of the X-Axis	mm	750	750	750	750	750	750	750	750
Backgaugefinger	pcs.	2	2	2	2	2	2	2	2
X Axis (Speed)	mm/s	400	400	400	400	400	400	400	400
R Axis (Speed)	mm/s	100	100	100	100	100	100	100	100
Z Axis (Speed)	mm/s	600	600	600	600	600	600	600	600
Additional Informations									
Weight	kg	7800	8900	10400	6800	8900	10200	11.500	14.000
Oil Tank Capacity	Lt.	125	125	220	125	125	125	220	220
Motor Power	kW	2x3,9	2x3,9	2x 7,7	2x3,9	2x3,9	2x3,9	2x 7,7	2x 7,7
Sliding Front support arms	pcs.	2	2	2	2	2	2	2	2

- Bending speeds above 10 mm/s are used only in robotic applications due to "CE Norms".
- See the side page for measurement details.
- Specifications may change without notice.